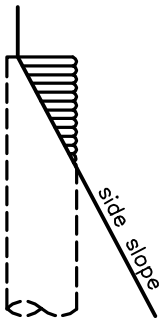
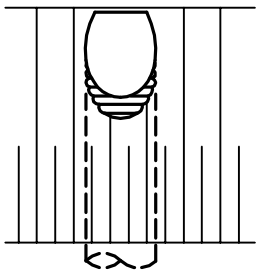


PLAN

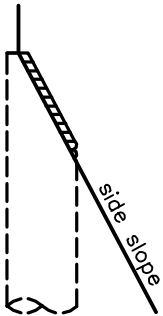


ELEVATION

**SQUARE END  
END FINISH**



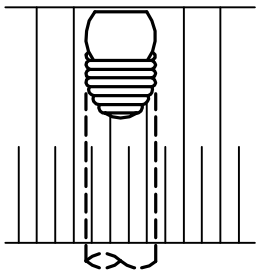
PLAN



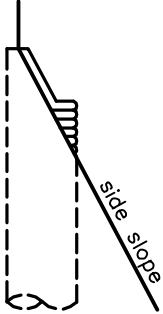
ELEVATION

**PARTIAL BEVEL**

NOTE 1



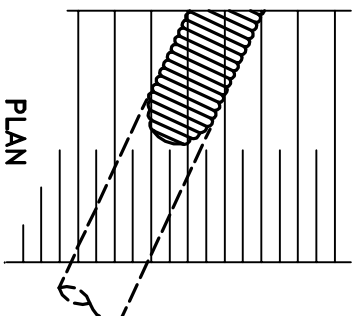
PLAN



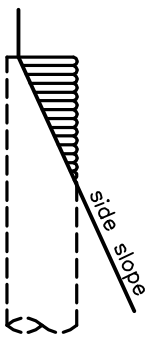
ELEVATION

**STEP-BEVEL**

NOTE 1



PLAN



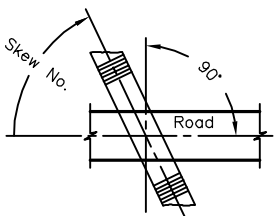
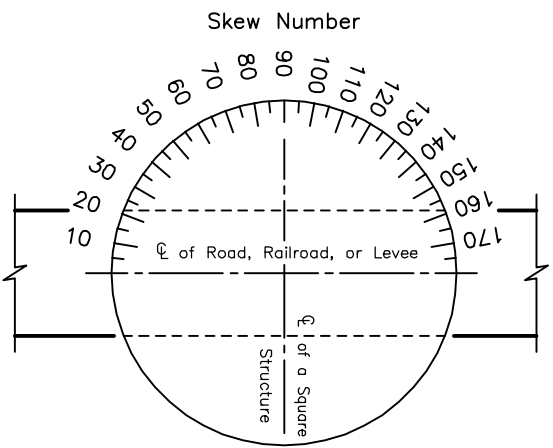
ELEVATION

**SKREW END**

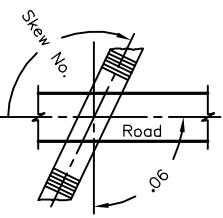
**ALL TYPES  
CORRUGATED  
STEEL PIPE**

**END FINISH  
STRUCTURAL PLATE CORRUGATED STEEL PIPE**

**SKREW NUMBER TYPICAL**



PLAN



**NOTES:**

- 1 For a partial bevel or a step-bevel cut end finish, this OPSD shall be read in conjunction with OPSD 801.030.
- A A skew end cut end finish shall not be combined with a partial bevel or a step-bevel cut end finish.
- B Square end, partial bevel, or step-bevel cut end finish may be used on a culvert installed on a skew between skew numbers 60 and 120.
- C A skew end cut end finish may be used on a culvert installed on a skew between skew numbers 50 and 130.
- D Reinforcement of pipe ends or contour grading of embankment slope shall be as specified.
- E Slope protection shall be as specified.
- F All dimensions are in millimetres unless otherwise shown.

ONTARIO PROVINCIAL STANDARD DRAWING

Nov 2017

Rev 3

**CUT END FINISH**

**CIRCULAR PIPE AND PIPE-ARCH  
CORRUGATED STEEL PIPE**



**OPSD 801.010**